

Resin Research 2000CE Ultra and Kwik Kick Epoxy Resin Mix Ratio

Work in temperatures of 75° F (28° C) or more. The higher the temperature the better the cure. Mix thoroughly with a flat spatula scrapping the sides often. Do not frappé i.e. introduce air into mix. Stand for up to 2 minutes to allow air to escape. Bake after laminating at 30-35° C for 24 hours for maximum cure.

A Epoxy gms	By Weight	B Hardener gms
100	100 gms	44.6
150		66.9
200		89.2
250	250 gms	111.5
300		133.8
350		156.1
400		178.4
450		200.7
500	0.5 kg	223
550		245.3
600		267.6
650		289.9
700		312.2
750		334.5
800		356.8
850		379.1
900		401.4
950		423.7
1000	1 kg	446
1050		468.3
1100	1.1 kg	490.6
1150		512.9
1200	1.2 kg	535.2
1250		557.5
1300	1.3 kg	579.8
1350		602.1
1400	1.4 kg	624.4
1450		646.7
1500	1.5 kg	669
1550		691.3
1600	1.6 kg	713.6
1650		735.9
1700	1.7 kg	758.2
1750		780.5
1800	1.8 kg	802.8
1850		825.1
1900	1.9 kg	847.4
1950		869.7
2000	2 kgs	892
2050		914.3
2100	2.1 kgs	936.6
2150		958.9
2200	2.2 kgs	981.2
2250		1003.5
2300	2.3 kgs	1025.8
2350		1048.1
2400	2.4 kgs	1070.4
2450		1092.7
2500	2.5 kgs	1115
2550		1137.3
2600	2.6 kgs	1159.6
2650		1181.9
2700	2.7 kgs	1204.2
2750		1226.5
2800	2.8 litres	1248.8
2850		1271.1
2900	2.9 litres	1293.4
2950		1315.7
3000	3 litres	1338

A Epoxy cm ³ (cc's)	By Volume	B Hardener cm ³ (cc's)
100		50
150		75
200		100
250		125
300		150
350		175
400		200
450		225
500	0.5 litre	250
550		275
600		300
650		325
700		350
750		375
800		400
850		425
900		450
950		475
1000	1 litre	500
1050		525
1100	1.1 litre	550
1150		575
1200	1.2 litre	600
1250		625
1300	1.3 litre	650
1350		675
1400	1.4 litre	700
1450		725
1500	1.5 litre	750
1550		775
1600	1.6 litre	800
1650		825
1700	1.7 litre	850
1750		875
1800	1.8 litre	900
1850		925
1900	1.9 litre	950
1950		975
2000	2 litres	1000
2050		1025
2100	2.1 litres	1050
2150		1075
2200	2.2 litres	1100
2250		1125
2300	2.3 litres	1150
2350		1175
2400	2.4 kgs	1200
2450		1225
2500	2.5 kgs	1250
2550		1275
2600	2.6 kgs	1300
2650		1325
2700	2.7 kgs	1350
2750		1375
2800	2.8 kgs	1400
2850		1425
2900	2.9 kgs	1450
2950		1475
3000	3 kgs	1500